# **Engine Tune-up**

## Replacement

### Inspection

- 1. Remove the air cleaner element.
- Check the air cleaner element for fouling.

NOTE; No cleaning is necessary for the air cleaner element, because its filter takes in oil (: viscous type).

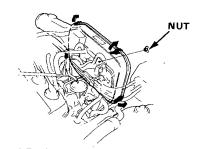
#### Replace: every two years

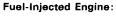
• The air cleaner element should be replaced more frequently on cars normally used under severe driving conditions.

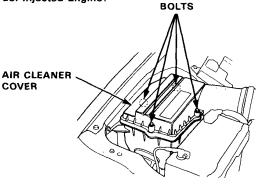
#### Replacement

1. Remove the air cleaner cover.

#### 2-Carbureted Engine:







Replace the element, install the air cleaner cover and tighten the clip, nut or bolts securely.

**Drive Belts Deflection:** (When applying a foce of 98 N (10 kg, 22 lb))

	Used Belt	New Belt
① Alternator Belt	9.0-11.0 mm (0.35-0.43 in.)	7.0-9.0 mm (0.28-0.35 in.)
② A/C Compressor Belt	9.0-11.0 mm (0.35-0.43 in.)	7.0-9.0 mm (0.28-0.35 in.)
③ P/S Pump Belt	9.0-12.0 mm (0.35-0.47 in.)	7.0-10.0 mm (0.28-0.39 in.)

#### Measure with the belt tension gauge:

	Used Belt	New Belt
Alternator Belt	294-392 N (30-40 kg) (66-88 lb)	392-588 N (40-60 kg 88-132 lb)
B A/C Compressor Belt	343-441 N (35-45 kg) 77-99 lb)	441-686 N (45-70 kg (99-154 lb)
© P/S Pump Belt Belt	343-490 N (35-50 kg 77-110 lb)	441-686 N (45-70 kg (99-154 lb)

