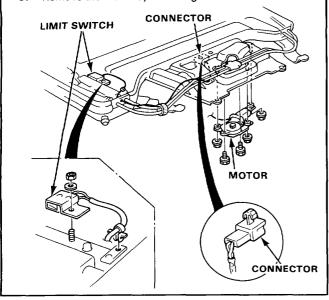


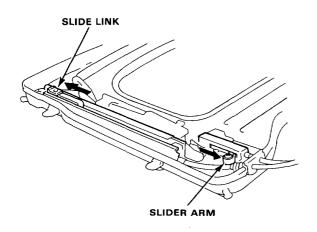
## Motor Removal -

- 1. Remove the headliner (page 14-45).
- 2. Disconnect the motor and the limit switch.
- 3. Remove the motor by removing the 2 bolts and 3 nuts.



## Motor Installation

 Check that the slide links are fully forward, and cable slider arms are fully to the rear (Sunroof completely closed).

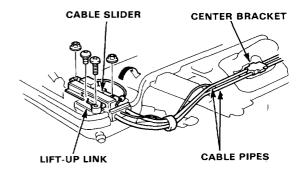


Check the gears for wear or damage; then install the motor.

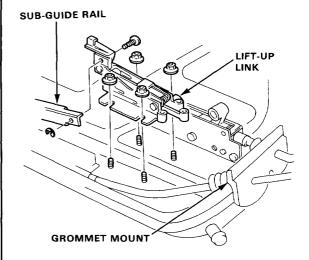
## Lift-up Link Replacement

- 1. Remove the frame (page 14-39).
- Remove the 2 nuts and 2 screws attaching the cable slider.
- Raise the cable slider just enough to remove the lift-up link nuts.

NOTE: Do not force the slider up as this will deform the cable pipes. If you encounter difficulty in raising the slider, remove the motor and center bracket.



4. Remove the lift-up link by removing the sub-guide rail (on frame) screw and the 4 link nuts.



 Install the link in the reverse order of removal. Before installing the cable pipes, apply adhesive to the grommet mount area of the frame (page 14-40).